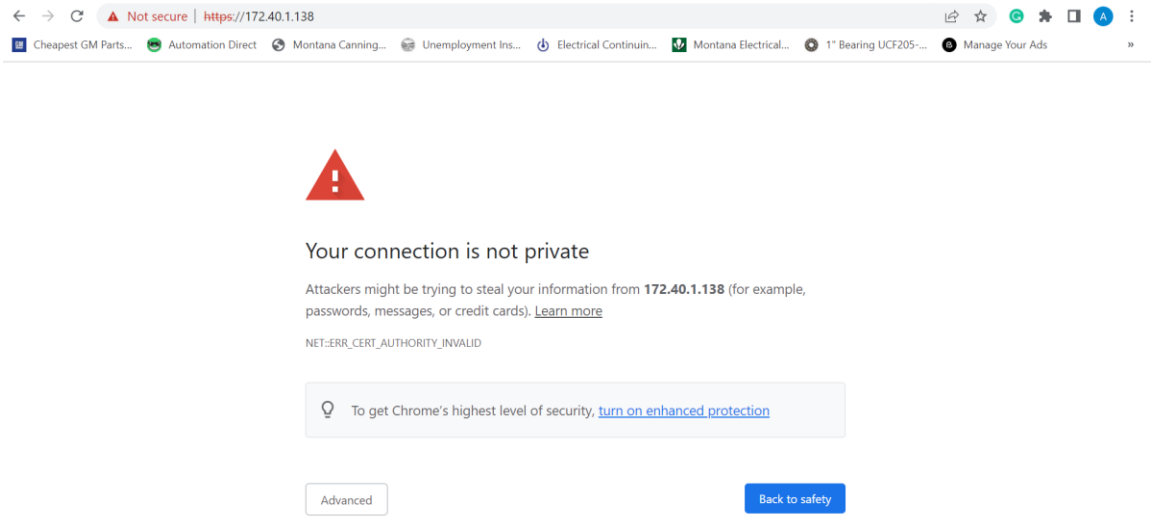
Step 1: Accessing your U/I

1.1 - Connect to the WIFI Network: MAP#### You can use a tablet, phone or computer. Your password is (cankicker).

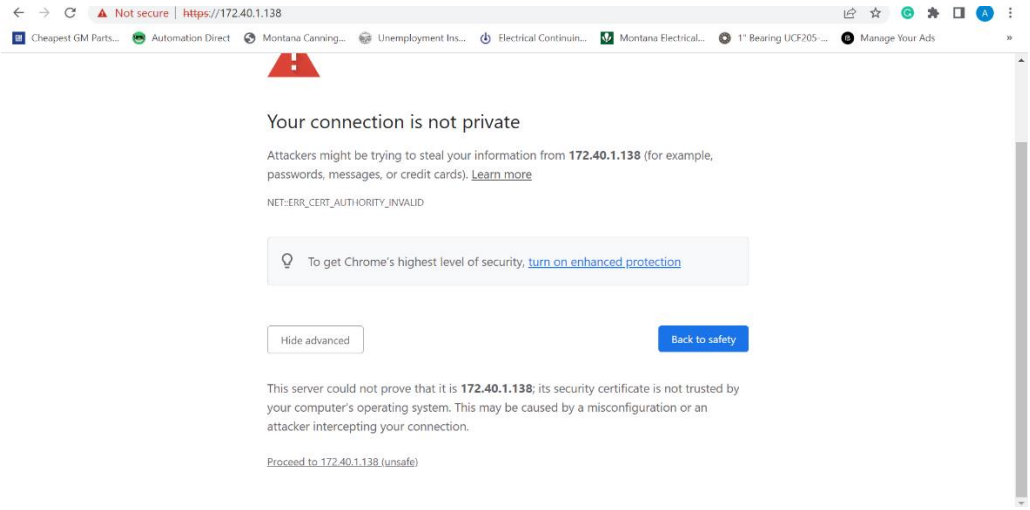
Open Google Chrome and go to the IP Address assigned to your machine

- Example 172.40.1.138

1.2 - Press on the Advanced button on the bottom left corner of the screen

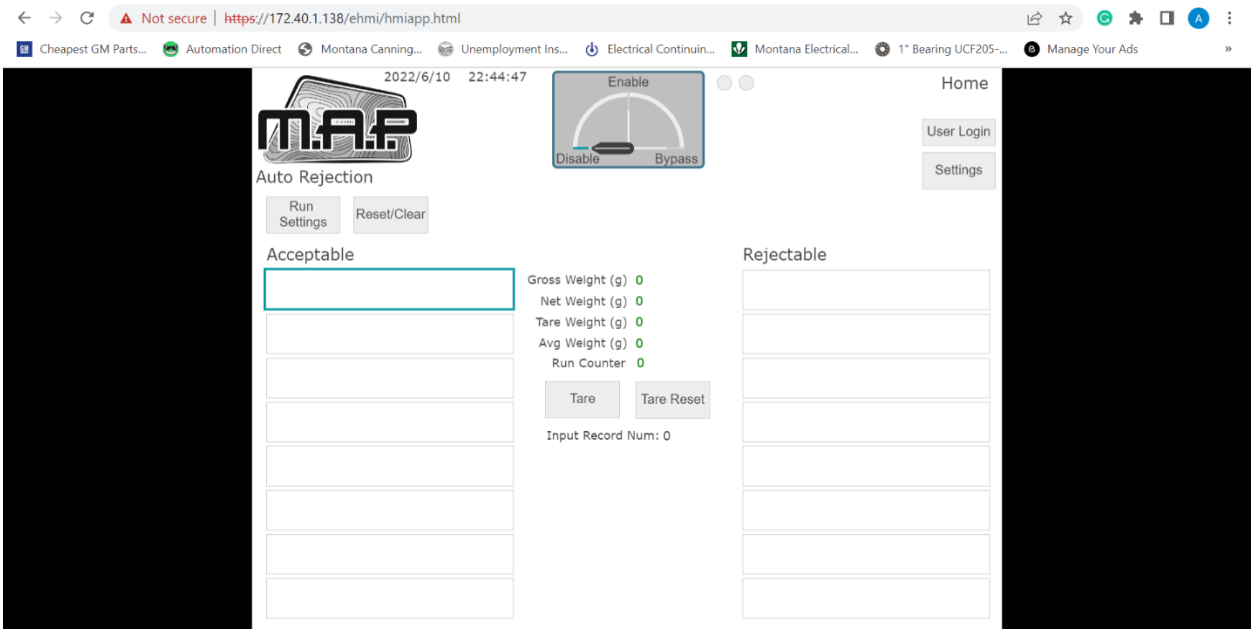


1.3 - Press Proceed to 172.40.1.138 (unsafe)



1.4 - You will be taken to your machine's U/I Homescreen

Step 2: Home Screen / Navigation



2.1 The machine boots up in “Disabled” Mode

-Use the toggle switch to change “Mode”

Disabled- machine disabled

Enable- normal operation

Bypass- disables the scale

2.2 Tare

-Use this button to tear any static weight of the scale after calibration

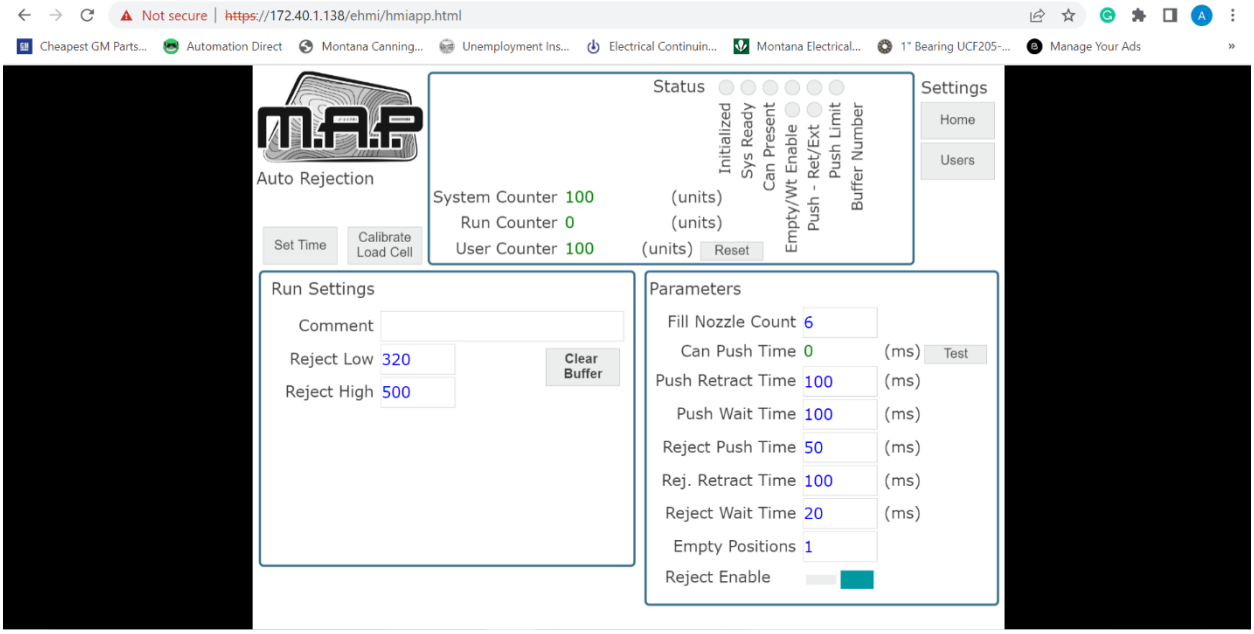
2.3 Reset Tare

Removes the tear value

2.4 Reset/ Clear

Clears weighed cans and resets run counter

Step 3: Settings



3.1 - Status

-Used for trouble shooting

- Sensor verification

- Resetting User Counter

3.2 – Run Setting

- Used to comment canning runs

- Set low weight rejection

- Set high weight rejection

3.3 – Parameters

3.3A - Fill Head nozzle count

- Set number of fill heads

3.3B - Can Push Time

- Measures cycle time

- By pressing test you will cycle the entrance cylinder if connected to air

- used to know cycle time

3.3C – Push Retract Time

- Delays how long the entrance cylinder is extended

3.3D – Push Time Wait

- Delays Cans at the entrance

3.3E – Rejection Push Time

-The Amount of time the Rejection cylinder is extended

3.3F – Rejection Retract Time

- The Amount of time the Rejection cylinder is rejected

3.3G – Reject Wait Time

- Delays how long between sensing the can to reject and rejection

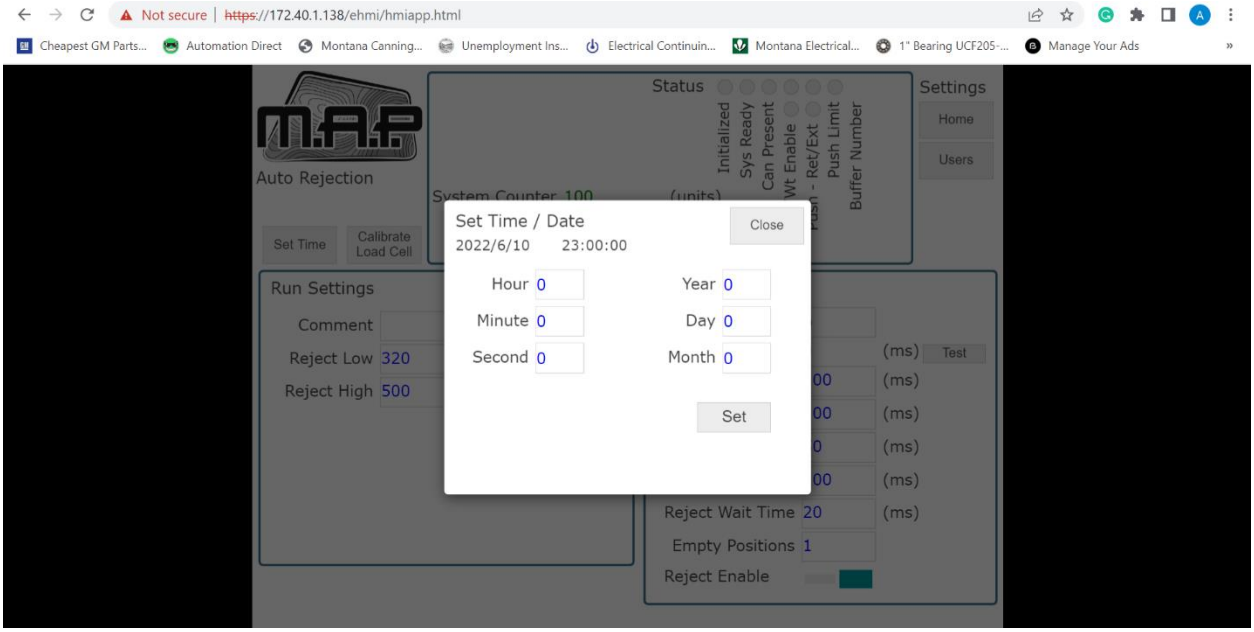
3.3H- Empty Positions

- The number of positions between the load cell and rejection sensor

3.3I – Enable Reject

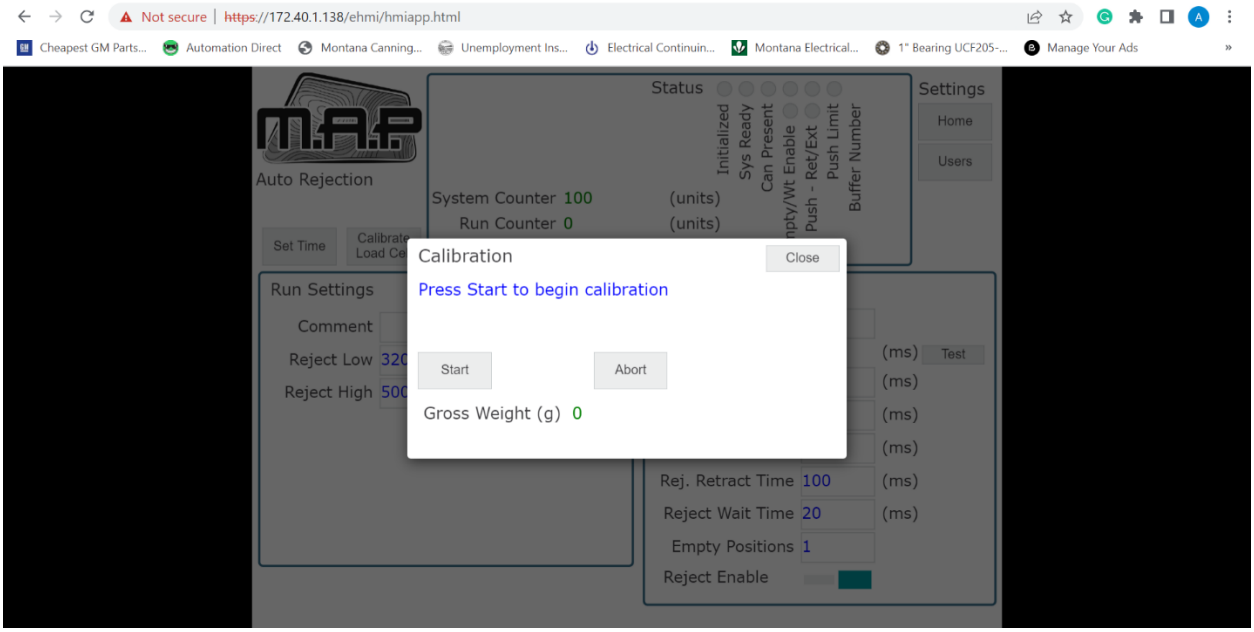
- Turns rejection on and off

Step 4: Setting Time



4.1 – Use to set the proper date

Step 5: Calibration



5.1 – Please follow the step by step instructions used for calibration